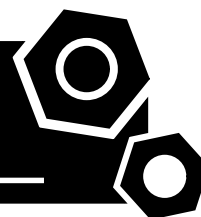


Generator set

Open type

GMS-320C

SPECIFICATIONS



**EC series
GMS320C**

50 Hz @ 1500rpm,3-phase/4-wiring



1 Standards & Conditions

Design Standards

The designs and the productions are in conformity with:

- Conformance Européenne (CE)
- ISO8528-5:2005
- GB/T2820.5-2009

Environmental Operating Conditions

- Installation place: Indoors (well ventilated).
- Ambient temperature: -25°C to 50°C. The coolant heater is needed when the temperature is below 5°C
- Humidity: Less than 80%.
- Altitude: Below one thousand (1000) meters above sea level.

Factory Inspection

- Inspection items.
- Protection devices working test.
- Starting ability in normal temperature.
- 50% rated power load moment capability.
- Voltage deviation and speed variation: 0%, 25%, 50%, 75%, 100%, 110% Load.

Painting Process

- Painting process specifications and colors are based on the manufacturer's standard.
- The customer could also choose the color which the manufacturer offers.

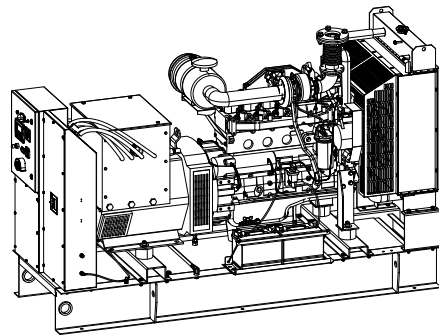
2 General Features

- Cummins engine 6LTAA9.5-G1
- Close coupled to LSA alternator LSA46.3 L10
- Microprocessor control module PLC-920
- Main circuit breaker: 500A
- Rotate speed governor: Electrical governor
- Excitation System: Self Excited,SHUNT
- A.V.R.Model:R250
- Key switch
- Emergency stop switch
- ATS (automatic transfer switch) receptacle
- 2x12V/120AH sealed for life maintenance free battery

- Lockable battery isolator switch
- 50°C radiator
- Oil pump on the engine
- Steel base frame with lifting lug
- Vibration isolators between the engine/alternator and base frame
- Dry type air filter
- Base fuel tank for 7 hours running
- Drain points for fuel tank
- Operation Manual / Specifications

3 Equipment Specification

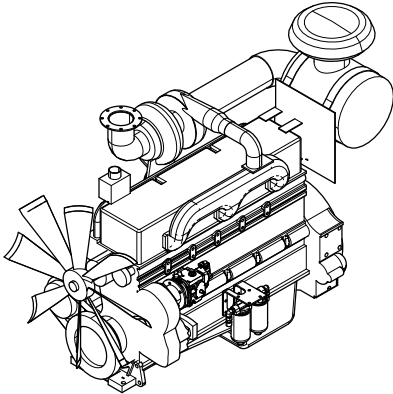
General technical data



Model.....GMS320C
 Structure type A
 Tank capacity.....410L
 Dry weight.....2784kg
 Sound pressure level @1m/ 7m N/A
 Dimensions L×W×H..... 3353x1258x1741mm
 Standby Power 352kVA/282kW
 Prime Power 320kVA/256kW

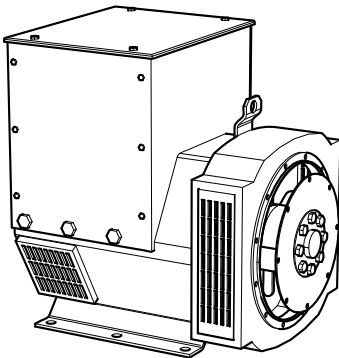
Voltage	380V	400V	415V	440V	
Ampere	486.2A	461.9A	445.2A	419.0A	
Genset Fuel Consumption					
Frequency/Load	25%	50%	75%	100%	110%
50Hz (L/h)	18	35	52	70	78

Diesel Engine



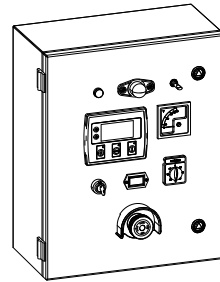
Engine Manufacturer/Brand	Cummins
Engine Model	6LTAA9.5-G1
Dry Weigh (approx.)	791Kg
Number of Cylinders	6
Bore	116.5mm
Stroke	148mm
Displacement	9.5L
Type of injection	Direct injection
Intake System	Turbocharged
Intake Resistance	≤6.22kPa
Cooling System	Water cooled
Fan	Pusher
Battery Voltage	24V
Type of Fuel	No.2-D per ASTM D975.
Type of Oil	API CD/SE or CCMCD4
Oil Capacity	32.4L
Type of Coolant	Glycol mixture
Coolant Capacity	11.1L
Back Pressure	≤10kPa
Standby Power	320kW
Prime Power	290kW

Alternator



Alternator Manufacturer/Brand	LSA
Alternator Model	LSA46.3 L10
Exciter	Brushless
Cooling Fan	Cast alloy aluminum
Windings	100% copper
Insulation Class	H
Winding Pitch	2/3
Terminals	12
Drip Proof	IP23
Altitude	≤1000m
Overspeed	2250rpm
Air Flow	0.514 m³/sec(50Hz), 0.617 m³/sec(60Hz)
Voltage Regulation	±1.0%
Total Harmonic TGH / THCat no load < 1.5 % - on load < 5%	
Telephone Interference	THF<2%;TIF<50

PLC-920 Control System

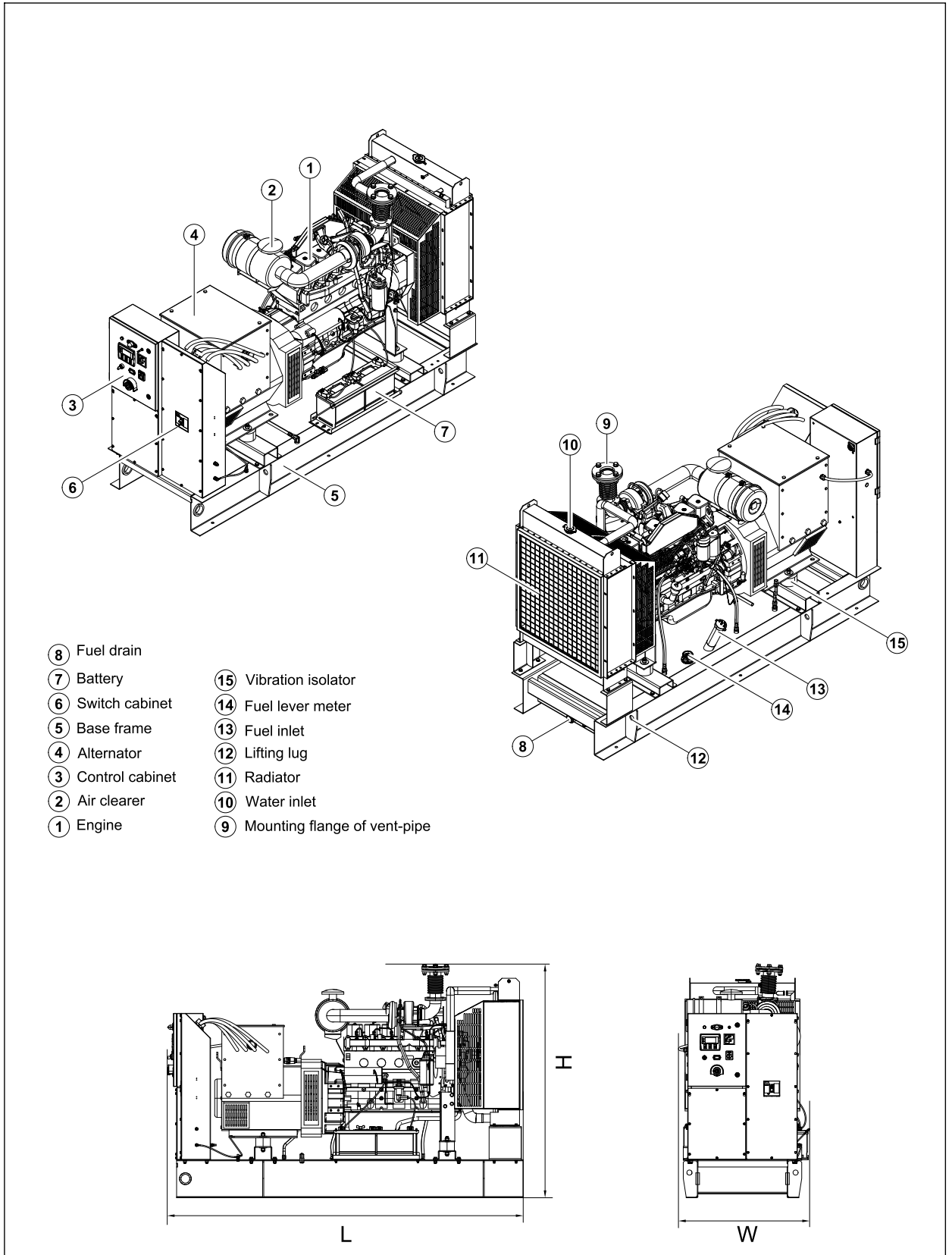


PLC-920 is an advanced control module based on microprocessor designed to control the engine via push buttons on the front panel. The module is used to start and stop the engine and indicate fault conditions, automatically shutting down the engine and giving a true up fault condition of an engine failure.

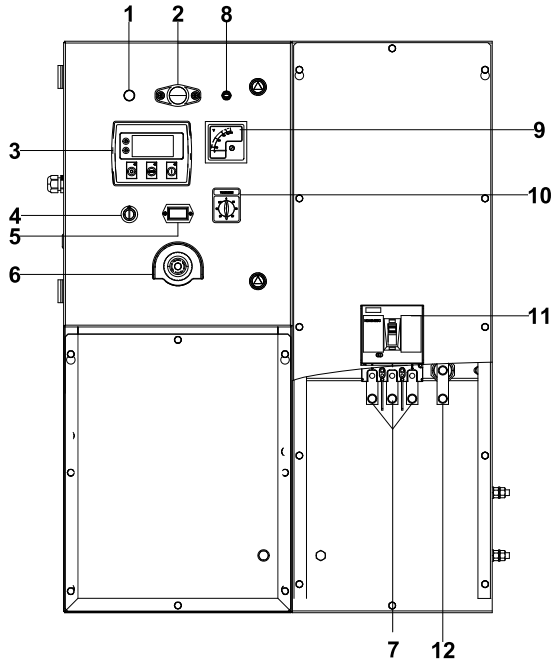
Standard Control Function

- Manual Engine Control Module
- Low Oil Pressure
- High Engine Temperature
- Auxiliary Shutdown
- Overspeed Protection
- Protection hold-off timer
- Charge Failure warning

4 Overall Dimensions

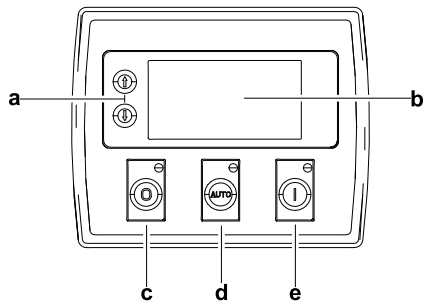


5 Control System



Ref.	Description
1	Charge indicator
2	Control panel lamp
3	Control module
4	Key switch
5	Time counter
6	Emergency stop button
7	Live wire terminals
8	Control panel lamp switch
9	Voltage meter
10	Voltmeter change-over switch
11	Main circuit breaker
12	Neutral wire terminal

Control & field wiring cabinet



Control module

Ref.	Description
a	Navigation button; Accept (Configuration mode only)
b	Main status display
c	Stop/reset button; Next page (Configuration mode only)
d	Auto start button; Decrease value/next item (Configuration mode only)
e	Start button; Increase value/next item (Configuration mode only)

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*Specification may change without prior notice. For more info.,
contact Power Link or your local distributors please.*